

## Monitoring head installation for Mass Flow Meters

For best performance heads monitoring liquid media should be installed in the pipeline in accordance with the following conditions:

- In the case of vertical pipelines the monitoring head should be installed where the flow is rising, if possible.
- For horizontal pipelines the monitoring head should be mounted on the underside of the line (suspended).
- The monitoring head should be installed only in a straight section
  of piping. There should be a distance of at least 20 pipe diameters
  before the monitoring head and 5 pipe diameters after the monitoring head before or after any bends and changes in pipe diameter, to
  avoid the effects of any turbulence conditions that they may cause.
- Avoid installing either the monitoring head or control unit in known areas of high electrical inductance, capacitance, or high-frequency electromagnetic fields.
- The surface of the shaft end must not be recessed below the inner pipe wall. Preferably the shaft surface of the CST monitoring head should project approx. 1-2 mm towards the pipe centre.
- If the medium to be monitored is a gas, the mounting attitude of the monitoring head in either vertical or horizontal pipelines is unimportent





